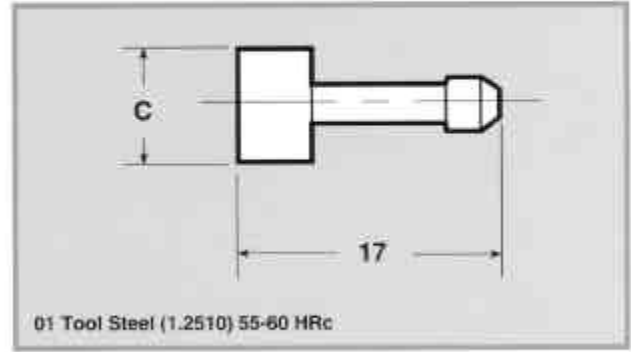
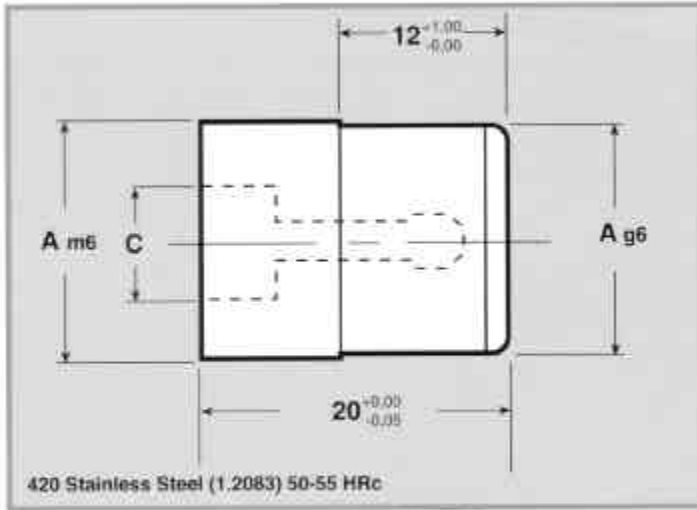


Date Stamps



OUTER RING

Catalog Number	C		A	
	mm	in.	mm	in.
DSOM32	3.2	0.1259	6	0.2362
DSOM47	4.7	0.1850	8	0.3149
DSOM57	5.7	0.2244	10	0.3937
DSOM67	6.7	0.2637	12	0.4724
DSOM87	8.7	0.3425	16	0.6299



INSERT

Catalog Number	C		Catalog* Number
	mm	in.	
DSIA32	3.2	0.1259	DSI32__
DSIA47	4.7	0.1850	DSI47__
DSIA57	5.7	0.2244	DSI57__
DSIA67	6.7	0.2637	DSI67__
DSIA87	8.7	0.3425	DSI87__

*Fill in blanks with year required (ex. for 1999 insert: order DSI3299)

The 'CUMSA SYSTEM' date stamps are the most molder friendly in the industry today. There is no need to remove the tool from the press to adjust or replace the insert.

• **To install.** Drill clearance hole 'E' to a maximum of 'A' - 2mm through the plate. Machine 'A' dimension as shown for a press fit. Press date stamp into plate using a soft material such as bronze.

• **Adjustment.** To move insert arrow use screwdriver and turn arrow clockwise.

• **Removing insert.** To remove insert, rotate counter-clockwise (the insert will start coming out after only several rotations). Install new insert by rotating until it "clicks" (this will happen only after the insert has reached the surface of the outer ring and been rotated several times).

