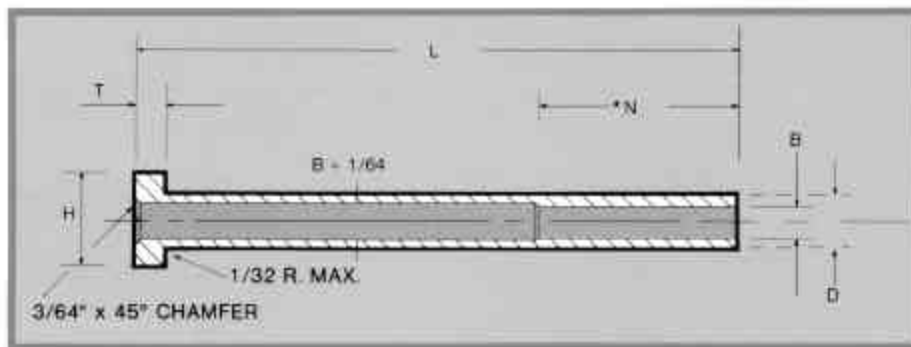


Sleeve Ejectors

MSI Sleeve Ejectors have forged heads for maximum strength and are supplied heat treated, ground, nitrided and polished to a surface hardness of 65-75 Rc to reduce friction and wear. The bore or bearing diameter is finish reamed, nitrided and honed concentric with the OD of the sleeve. The hardened bore prevents scoring and permits closer fitting of the pin to reduce the possibility of flashing



TOLERANCES	
PIN DIAMETER (D)	+ .000 - .001
HEAD DIAMETER (H)	+ .000 - .010
HEAD THICKNESS (T)	+ .000 - .002
LENGTH (L)	+ .031 - .000
SLEEVE I.D. (B)	+ .0003 - .0000

B	D	H	T	L-3"	L-4"	L-5"	L-6"	L-7"	L-8"	L-9"	L-10"	L-11"	L-12"
3/32	3/16	3/8	3/16	SE02L03	SE02L04	SE02L05	SE02L06	SE02L07	--	--	--	--	--
1/8	7/32	13/32	3/16	SE03L03	SE03L04	SE03L05	SE03L06	SE03L07	--	--	--	--	--
5/32	1/4	7/16	3/16	--	SE04L04	SE04L05	SE04L06	SE04L07	SE04L08	SE04L09	SE04L10	--	--
3/16	5/16	1/2	1/4	--	SE05L04	SE05L05	SE05L06	SE05L07	SE05L08	SE05L09	SE05L10	SE05L11	SE05L12
7/32	11/32	9/16	1/4	--	SE55L04	SE55L05	SE55L06	SE55L07	SE55L08	SE55L09	SE55L10	--	--
1/4	3/8	5/8	1/4	--	SE06L04	SE06L05	SE06L06	SE06L07	SE06L08	SE06L09	SE06L10	SE06L11	SE06L12
5/16	7/16	11/16	1/4	--	SE07L04	SE07L05	SE07L06	SE07L07	SE07L08	SE07L09	SE07L10	SE07L11	SE07L12
3/8	1/2	3/4	1/4	--	SE08L04	SE08L05	SE08L06	SE08L07	SE08L08	SE08L09	SE08L10	SE08L11	SE08L12
7/16	5/8	7/8	1/4	--	SE09L04	SE09L05	SE09L06	SE09L07	SE09L08	SE09L09	SE09L10	SE09L11	SE09L12
1/2	11/16	15/16	1/4	--	SE10L04	SE10L05	SE10L06	SE10L07	SE10L08	SE10L09	SE10L10	SE10L11	SE10L12
9/16	3/4	1	1/4	--	SE11L04	SE11L05	SE11L06	SE11L07	SE11L08	SE11L09	SE11L10	SE11L11	SE11L12
5/8	7/8	1 1/8	1/4	--	SE12L04	SE12L05	SE12L06	SE12L07	SE12L08	SE12L09	SE12L10	SE12L11	SE12L12
3/4	1	1 1/4	1/4	--	SE13L04	SE13L05	SE13L06	SE13L07	SE13L08	SE13L09	SE13L10	SE13L11	SE13L12